NACHI Robot

Total Robot Catalog

HANDLING

PALLETIZING

CLEAN-ROOM

WELDING

SPECIFICATION

NACHI-FUJIKOSHI's industrial robots are making innovations manufacturing throughout the

NACHI-FUJIKOSHI leveraged know-how from their hydraulic and machine tool divisions to become the first Japanese manufacturer of industrial robots in 1968.

Since then, NACHI-FUJIKOSHI has been introducing products built on its technological excellence and innovative strength to accurately respond to market demands. Currently NACHI-FUJIKOSHI has many partnerships with Automotive and General industries. Through these partnerships and the delivery of world class products NACHI-FUJIKOSHI has earned a high level of respect among these industries around the world. From high-speed, high precision operations to lifting heavy loads used in a full range of assembly work and welding solutions. NACHI-FUJIKOSHI's robots are innovating production facilities with their incredible speed. We will continue to evolve with customers to meet the challenge of the world's automation needs.





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Icon key







NACHI'S FULL ROBOT SERIES LINEUP

NACHI's full robot series lineup supports worksites throughout the world of manufacturing with the latest in technology.

			HANDLING		
	SCARA (EZ03/ES)	MZ	MC/MR	ST-TP	MC and SC Heavy Loader
Process and application	▶ P.5 · P6 Number of controlled axes: 4 axes Payload capacity: 3 to 12kg Maximum reach: 350 to 850mm	▶ P.6 Number of controlled axes: 5 or 6 axes Payload capacity: 3.5 to 7kg Maximum reach: 541 to 1,102mm	▶ P.7 Number of controlled axes: 6 or 7 axes Payload capacity: 10 to 70kg Maximum reach: 1,260 to 2,050mm	▶ P.8 · P9 Number of controlled axes: 6 or 7 axes Payload capacity: 80 to 100kg Maximum reach: 3,106mm	▶ P.9 • P10 Number of controlled axes: 6 axes Payload capacity: 280 to 700kg Maximum reach: 2,771 to 3,972mm
Spot and seam welding					•
Arc welding			•		
Die casting					•
Resin molding					
Press operation handling					
Machine loading					
Deburring and polishing					
Sealing			•		
General assembling					
Tightening nuts					
Picking, aligning, packaging	•	•	•		
Shipping and receiving (palletizing)					
Measuring, inspection, testing	•	•	•		•
Material handling	•	•	•		•
Glass substrate loading					

PALLETIZING	CLEAN	-ROOM	WEL	DING	
LP/MC470P/MC500P	ST-C/SC-C	SJ	SRA-H/SRA	NB/NV	
N11					
Number of controlled axes: 4 or 5 or 6 axes Payload capacity: 130 to 500kg Maximum reach: 2,771 to 3,210mm	▶ P.12 Number of controlled axes: 6 axes Payload capacity: 133 to 400kg Maximum reach : 2,654 to 3,623mm	▶ P.12 Number of controlled axes: 4 or 5 axes Payload capacity: 25 to 120kg	▶ P.13 · P14 Number of controlled axes: 6 axes Payload capacity: 100 to 250kg Maximum reach : 1,634 to 3,734mm	▶ P.15 Number of controlled axes: 6 axes Payload capacity: 4 to 6kg Maximum reach : 1,402 to 2,008mm	Field
					Automotive, automotive parts,
				•	metalworking, agricultural machinery, construction machinery
					Automotive parts, plastic,
					electric and electronics
					Automotive, automotive parts, machine tools, plastic,
					pharmaceuticals and cosmetics,
					electric and electronics, metalworking, chemistry, medical equipment,
					foodstuffs, agricultural machinery, construction machinery
•			•		
•	•				
	•	•			Electric and electronics

HANDLING

Machine loading, picking, loading, palletizing, assembling, deburring/polishing, and sealing

Solving your automation needs for assembly, loading, and other jobs with a lineup of high performance and highly functional product applications such as vision sensors and our FLEXhand series for our high-speed and high precision robots.

Space-saving, high-speed scara robot

SCARA

- EZ03V4-02
- ●EZ03F4-02
- **ES06**
- **ES12**





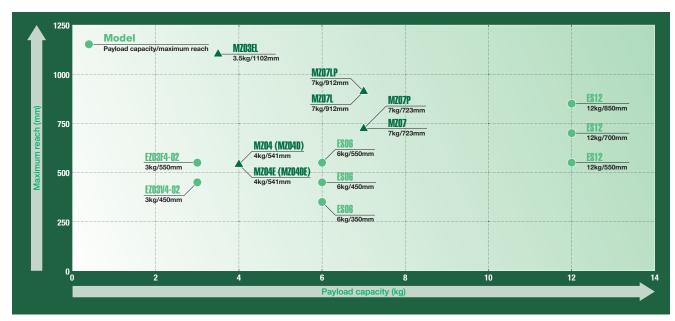


These high-speed EZ scara robots are equipped with a space saving vertical first axis.

They have a high speed, high accuracy structure that is excellent for applications such as assembly and handling. Cable routing is simplified by hollow construction to the end of the wrist, capable of housing wires internally. The internal wire routing for the tooling significantly increases cabling reliability. The SCARA family has multiple models with varying reach and payload to support a variety of equipment operations.



NACHI EZO3



World's fastest lightweight compact robot

MZ Series

▲MZ03EL ▲MZ07 ▲MZ04 ▲MZ07L

▲MZ04D ▲MZ07P ▲MZ04E ▲MZ07LP

▲MZ04DE







World's fastest lightweight compact robot, Dust-proof and dripproof specifications, Multiple installation orientations provide flexibility to automate a variety of processes for an all-around compact high performance robot.

Hollow wrist construction with an internal path for wiring providing a streamlined profile for working in confined spaces.



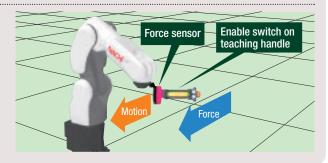
Options

Direct teaching

The robots can be moved directly with the teaching handle, by using the enable switch, mounted on the end of the robot. This is a function for teaching the robots operating positions.

You can easily move the robots through intuitive operations, without training and experience on the robot teach pendant. Diagonal movements that were not possible through the teach pendant's key operations are now possible.

*The direct teach and RMU (robot monitoring unit) options are required.



HANDLING

Powerful and compact multi-purpose robot

MC Series

- MC10S
- **MC35**
- ●MC10L
- ●MC50
- MC12S
- ●MC70







●MC20

High dust and water protection, combined with outstanding performance and a full range of functions to handle a variety of applications make these robots ideally suited for a variety of production environments.



Flexible motion "Arm" robot with 7-axes

MR Series

MR20MR20L

MR35MR50



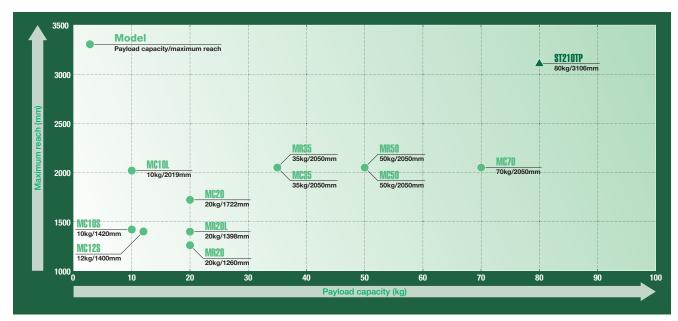




With a programmable pose, this 7-axis arm design can handle complex motions to flexibly work in processes that other robots cannot.

The compact robot arm greatly reduces the amount of space needed for installations.





Press operation handling robots

ST210TP

▲ST210TP-01(with press arm) ▲ST210TP-02 (without press arm)







Highly rigid design with vibration dampening give this robot its great speed.

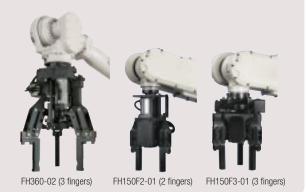
Newly developed specialized press arm attachment gives this robot a much larger reach that can be used for a maximum eight meter press pitch. Moves parts horizontally at high speed.



Options

FLEXhand FH360, FH150-F2, FH150-F3

Servo hand controlled as an additional axis by the robot controller. Capable of handling many shapes without changing the hand. This is an excellent tool for small-lot multiple item production.



Force sensor

This function controls the robot by accurately detecting the applied force.

This powerful tool makes it possible for robots to do delicate operations at high speed, such as following, pushing, loading (press fitting), detecting position and phase during assembly and production processes.



Vision sensor NV-Pro

Our vision sensor was developed in-house at NACHI. Excellent interfacing with robot because it is possible to check images, operations, and program the robot using the teach pendant.

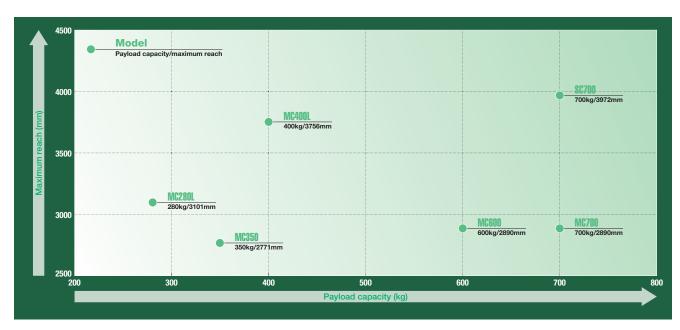
Excellent for picking up parts that have not been positioned because robot is aware of part position in 2 or 3 dimensions. Can be equipped with functions to detect models of products (or detect abnormal products).





HANDLING





Super heavy loader robot

SC Heavy Loader Series

SC700







The SC heavy loader robots, with huge load capacity and reach, are excellent for jobs that require heavy lifting. Their large vertical stroke allows more flexible production lines by replacing conventional specialized machinery, such as auto body loaders, with robots.



Example application

Handling and transport

Robots load work pieces into machining centers and move parts between processes during parts manufacturing. A single robot can tend multiple machines by synchronizing the various cycle times. Selecting the right robot for the job means a compact operation with excellent maintainability.



Example application

Deburring and polishing

Robots de-burr cast parts and machined parts and grind welding beads.

They maintain consistent quality without variations in polishing or left over burrs using our force control function.



Example application

Press operation handling

Robots load and unload presses.

Frees workers from the dangerous job of handling the sharp edges of sheet metal parts.

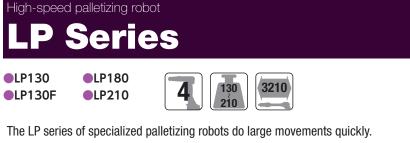
Helps increase productivity by quickly loading parts ranging in size from large to small.



PALLETIZING

Palletizing robots

By improving productivity, these robots handle manufacturing jobs and produce more parts in a shorter time NACHI's palletizing robots help with intricate stacking work for shipping and receiving processes.



The LP series of specialized palletizing robots do large movements quickly.

They can stack products, such as cardboard boxes, or products in bags, such as foodstuffs or chemicals, onto pallets at high speeds. Loaded with palletizing functions, they can handle a wide variety of stacking patterns.



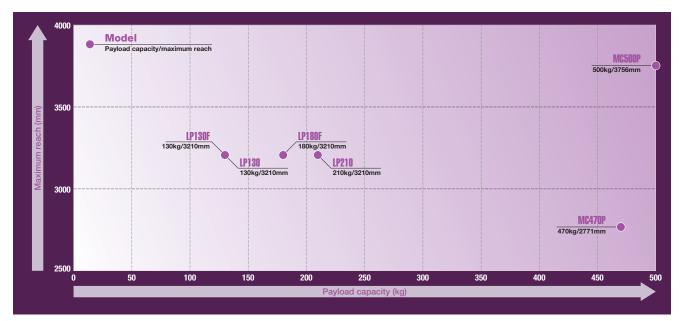
Example application

Palletizing

Robots stack goods of various sizes in specified patterns on pallets. They help to automate a wide range of logistics

operations with their high speeds and variety of stacking patterns.





CLEAN-ROOM

Clean-room Robots

Our series of clean-room robots suppress the dust created by arm movements and are designed to be used in clean rooms.

These high-performance loading robots support the heart of the flat panel display production process.



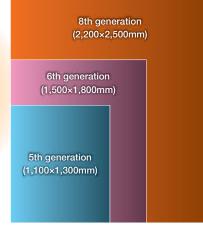
Series

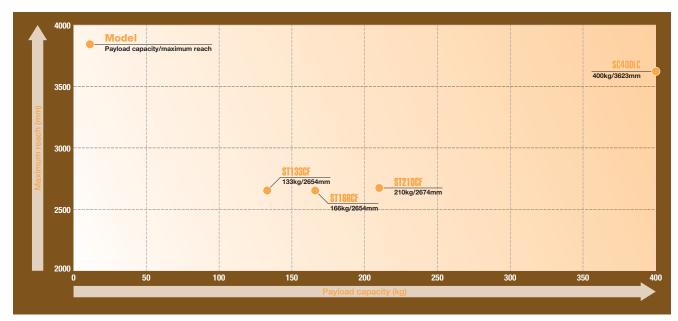
SJ80C SJ120C





These robots have been loading large glass substrates for flat panel displays ranging from the fifth through the eighth generation. Our flexing and extending construction enables extremely clean performance, which is excellent for work in clean rooms where particle control is necessary.





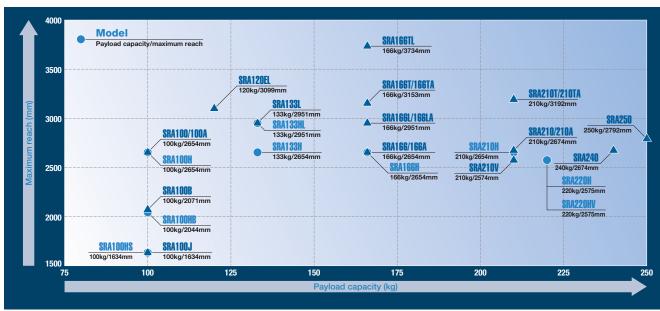
WELDING

Spot welding, arc welding, and seam welding

Welding robots are the central element of automobile production, especially the auto body welding lines.

The performance, functionality, and reliability of the NACHI lineup of spot welding robots are supporting the world of manufacturing.







speeds and vibration damping properties, we greatly improved productivity by shortening cycle times 30% (compared to our existing models) improvements were made in three areas, weight reduction, higher rigidity, and faster controls. The compact design allows for high density installation layouts and maintenance is streamlined making periodic inspections and parts replacement easy to do. The lighter weight and latest in motor drive controls have reduced power consumption by 15% over existing models reducing environmental impact.

Example application

Spot welding

Spot welding guns are mounted on robots and used to spot weld steel. They are used to assemble auto bodies, parts, and frames. Welding guns are controlled by the robots so weld spatter does not occur for high quality welds and high productivity in a clean and quiet environment.



Shelf mount

WELDING

Arc Welding Robot

NB/NV Series

●NB04 ●NB04L NV06 NV06L







By housing the arc welding cable in the arm, these robots optimize layout by eliminating interference with peripheral equipment and they provide consistent wire feed.

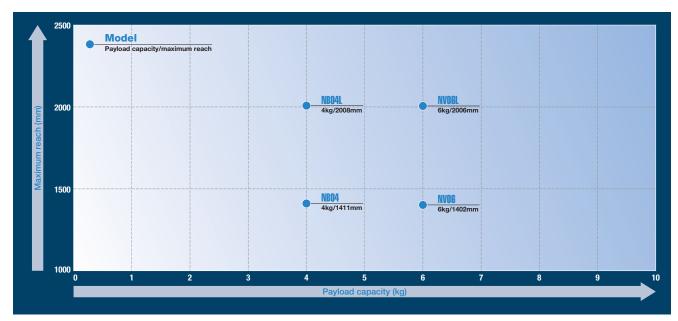


Example application

Arc welding

Arc weld torches mounted on our robots are used to weld a variety of materials, from thin sheet metal to multiple layers of thick steel plate. These robots are used in producing ships, structural frames, auto components, houses and bridge parts.





Seam welding robots

Robot seam welding package

Seam welders are mounted on robots

- · Capable of seam welding on work surfaces in three dimensions
- · Fast and consistent welding
- Equipped with various application functions such as electrode polishing, electrode wear compensation, and others

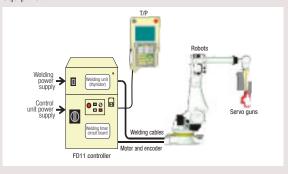


O p t i o n s

Integrated timer Weld timer integrated in controller

All-in-one package

Package includes robot, timer, servo gun, and peripheral equipment.



Slide

Slide controlled as an additional axis by the robot controller. Expands possibilities of automated systems and working envelope of robots.



Revolving worktable TT2000/TT4000

Revolving table controlled as an additional axis by the robot controller. Full-circle revolving table holds heavy loads, such as fixtures, that helps streamline production processes with multi-operation configurations combining production of multiple types of products.



Lifter LF Series

Lifter is controlled by the robot controller for vertical movement. Each pillar can handle up to 580 kg. A maximum of 4 pillars coordinate simultaneously to lift heavy and long items.



CONTROLLER SUPPORT SOFTWARE

Introducing the intelligent robot controller based on Windows.

Robots and additional axis are easy to operate by using the teach pendant. Vision and force sensors, as well as networks, are managed in one place.

Also, the various support software helps with production processes by providing information on robot conditions and safe operation.

FD Controller



Fast processing

High-speed CPU brings huge improvement to control performance such as cycle time, trajectory control, and internal processing time.

Teach pendant is compact and lightweight

Compact and lightweight with re-tooled key operations.

Touch screen is standard equipment making operations even easier.

Maintainability improved by integrating components revamping configuration. Faster parts replacement.

Outstanding functionality

Improved maintainability

Excellent software functions carried over from AX controller. Easily adapts to many various applications.

Full lineup of safety functions

Support for PL (Performance Level) d is standard. Compliant with American and European safety standards.

• Controller Standard specifications (Japan domestic specifications: FD11-0000)

Item	Specifications				
Number of controlled axes	Simultaneous 6 axes (maximum 8 axes as option)				
Servo motors	AC servo motors				
Position reader	Absolute encoder				
Programming system	Teaching playback				
Program number	9,999 programs				
Memory capacity	256 MB (equivalent to 2,560,000 steps)				
Memory format	Flash memory				
External memory	USB memory supported (USB memory not included)				
Operation panel	Mode switch (teach/playback) Emergency stop button, motors on button, start button, stop button				
Safety functions	PLd (category 3 compliant)				
Cable between robot and controller	5 m (controller cable specifications)				
User interface	User panels: On back, side, and inside door (Some panels may not be usable if hardware options are added)				
Serial interface	RS232C 1ch				
Construction	Fully enclosed cabinet				
Dust proof, drip proof	IP54 equivalent				
Cooling method	Indirect cooling				
Primary power supply specifications	200 VAC to 220 VAC ±10% (3 phase, 50/60 Hz) D type ground Breaker capacity 40 A, maximum current leakage 100 mA				
Standby power consumption *1	0.13 kVA (cooling fan on), 0.08 kVA (cooling fan off)				
Ambient temperature	0 to 45°C (50/60 Hz)				
Ambient humidity	20 to 85% (without condensation)				
Exterior dimensions	W 580 × D 542 × H 590 (mm) (not including 60 mm height of feet)				
Weight	Approx. 62 kg				
Color of paint	Munsell 10GY9/1				

^{*1} The standby power consumption is when in energy-saving mode. In energy-saving mode the brakes temporarily lock, power to servo motors turns off, and the robot freezes its configuration. Refer to the basic specification sheet of a robot for the electric power requirements.

Options

•				
Item	Specifications			
Overseas compliance	North American specifications FD11-1101: ANSI/RIA compliant European specifications FD11-2101: CE mark compliant			
Primary power voltage conversion (external dimensions of controller) ²	For out of the standard primary power voltage (AC200 - 220V). AC 380/400/420/440/460/480V +/-10%, 3p 50/60Hz, D grounding AC580/600V +/-10%, 3p 50/60Hz, D grounding [North America specification] Controller type; FD11-1101 Breaker 15A [Except for North America specification] Controller type; FD11-0100 Breaker 30A			
Cable between robot and controller	Extension (total): 10 m, 15 m, 20 m, 25 m (controller cable specifications)			
Additional axes	Gun axis, slider axis, jig axis, hand axis			
External memory	USB memory (1 GB)			
Fieldbus	Ethernet-IP, DeviceNet, Profibus, FL-net, CC-Link and others supported Maximum 4 channels can be installed			
Additional input/output signals	Input 32 points/output 32 points or input 64 points/output 64 points			
Output signal relay contact specifications	32 or 64 points (available with "Additional input/output signals" option)			
Analog input/output	Input 2 channels, output 4 channels			
Vision sensor function	Built-in vision sensor NV-Pro			
Conveyor tracking function	Conveyor tracking control			
Palletize function	Palletize and de-palletize support functions			
Robot language	JIS SLIM language compliant			
PLC function	Software PLC IEC 1131-3 compliant			

• Teach pendant display specifications

Item	Specifications			
Display	5.7 inch color LCD (640 \times 480 pixels, with backlight, 65,536 colors) Touch panel			
Language specifications (Option)	Japanese (kanji, hiragana, katakana, alphanumeric characters) English/Chinese/Korean			
Enable SW	One-handed enable switch, three positions, (left hand side)			
Operation functions	Axis operation key, value input key, selection/function key Motors on key, emergency stop button			
External memory interface	USB port			
Cable length (Option)	8 m (controller cable specifications) Extension (total): 15 m, 25 m (controller cable specifications)			
Dust proof, Drip proof	IP65 equivalent			
Exterior dimensions	W 170 \times D 300 \times T 65 (mm) (excluding hook and corner guard)			
Weight	0.96 kg (excluding cable)			

^{*2} Additional box for transformer is necessary on the standard cabinet. External dimension of controller is changed to W580 × D542 × H1180 mm (not including the height of stand 60mm).

CFD controller (for MZ series only)



Compact cabinet

Just 369 mm wide. Can be stored inside robot riser.

Wide-variety of applications supported

- Supports addition of one axis (slide axis, jig axis, etc.) Built in software PLC
- Vision sensor NV-Pro
- Force sensor applications

- Protective box for controller (dust proof, drip proof)

· Basic specifications for controller

Item	Specifications			
Standard number of controlled axes	6			
Maximum number of controlled axes	7			
Number of programs	9,999 programs			
Memory capacity	256 MB (equivalent to 2,560,000 steps)			
External memory interface	USB port			
Exterior dimensions	W 369 × D 490 × H 173 (mm)			
Weight	Approx. 17 kg			
Power supply specifications	3-phase 200 to 230 VAC ±10% 1-phase 200 to 230 VAC ±10%			
Power consumption	0.4KVA			
Dust proof, drip proof	IP20			
Ambient temperature	0 to 40°C			
Ambient humidity	20 to 85% (without condensation)			

· Controller options

Item	Specifications
Additional axes	Can add control for 1 additional axis motor (motor capacity up to 600 W/12 A)
Fieldbus	DeviceNet, Ethernet/IP, PROFIBUS, PROFINET, CC-Link
	32/32 I/O board, maximum 2 boards can be added
Digital I/O	8 photo-coupler inputs, 8 transistor outputs,
	or 8 photo-coupler inputs and 8 relay outputs
External memory	USB memory
Vision sensor function*	NV-Pro
Robot monitoring function*	SIL3, PLe
Protective box for controller	Protection rating: IP54 ingress protection

^{*}Separate enclosure

Easy to use functional configuration

Software PLC

- Robot controller equipped with PLC functions. Peripherals can be controlled
- External system control panel not needed



User task functions

• Possible to program processes in parallel with robot operations

Application example

- Time consuming calculations and robot operations are processed in parallel to reduce cycle times
- Various statuses are shown on the screen on the teach pendant

Graphic user interface FlexGui

Options

- Teach pendent screen can be customized
- Can be used as operation panel for entire system, including peripheral equipment



Supports a variety of fieldbuses

Options

- DeviceNet (master and slave)
- EtherNet/IP (master and slave)
- CC-Link (master and slave)
- DeviceNet and EtherNet/IP are registered trademarks of ODVA (Open DeviceNet Vender Association, Inc.). CC-Link is a registered trademark of CC-Link Association (CC-Link Partner Association: CLPA). PROFIBUS and PROFINET are registered trademarks of PROFIBUS & PROFINET International.

• PROFIBUS (master and slave)

• PROFINET (slave)

Offline programming tools Robot simulator

Options

- · Excellent for initial studies for installing robots
- Can be used as an operation instruction tool

FD on Desk Regular (option)

- Offline programming
- Working envelope & layout considerations
- Cycle time simulation
- PLC programming editing

FD on Desk Pro (option)

- Create programs from CAD
- Multiple control units supported



*The MZ series now has FD on Desk Light (CFD controller only) as standard equipment. (Functions are the same as FD on Desk Regular)

Robot Monitoring Unit RMU

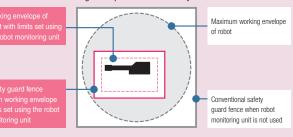
Options

- Safety control unit monitors robot conditions (position and speed)
- Possible to reduce costs and space

Facilities are safer because the positions and speeds of robots are monitored

- →Limit working envelope of robot
- →Minimize size of safety fences

Working envelope of robot and safety fence



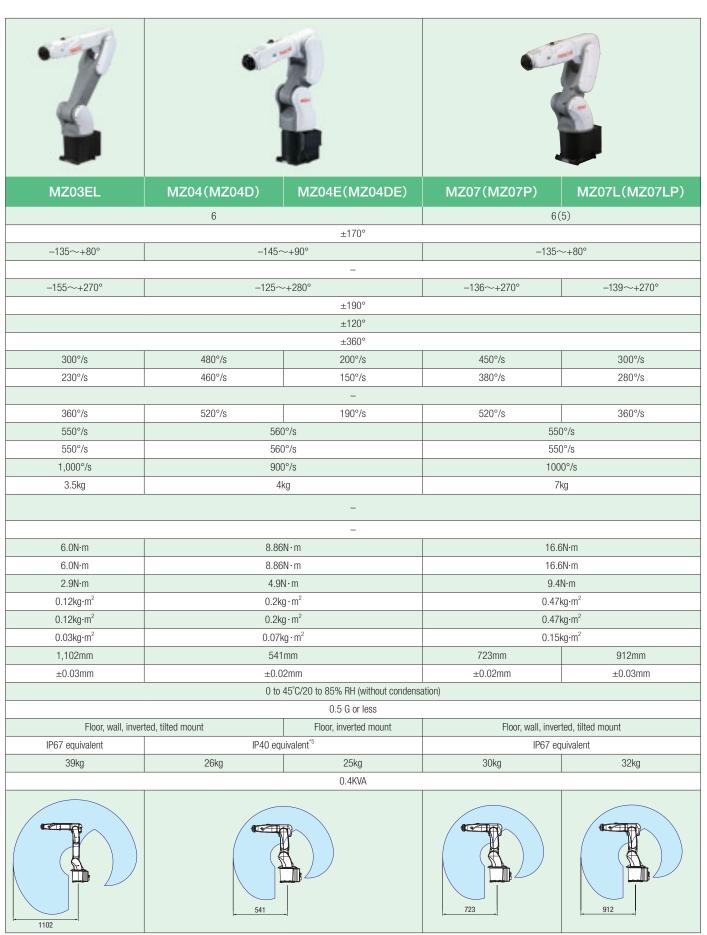
				NACH #200						
Model				EZ03V4-02	E	Z03F4-02			ES06	ES12
No. of axe	es						4	1		
		J1	Swivel 1	250/15	50mm ^{*3}				±1	70°
	_	J2	Horizontal	±1					±145°	±145°*4
May	Arm	J7	Swivel 2	-	_					_
Max. working		J3	Vertical	±180°		±145°			200/340mm	350/450mm
envelope		J4	Rotation 2	±30	60°				±3	860°
	Wrist	J5	Bend	-						_
		J6	Rotation 1	-	-					_
		J1	Swivel 1	1400/120	00mm/s ^{*3}				400°/s	420°/s ^{*4}
	Arm	J2	Horizontal	450°/s				670°/s	450°/s	
.,	Ā	J7	Swivel 2	-	-					-
Max. speed		J3	Vertical	720	0°/s				2,400mm/s	2,800mm/s
		J4 ^{*1}	Rotation 2	2,400°/s				2,500°/s	2,400°/s	
	Wrist	J5	Bend	-	-					
		J6	Rotation 1	-						_ T
Maximum load		on fo	capacity rearm r of J3	3 kg (2 kg rated)			6 kg (3 kg rated) 12 kg (3 kg rated) – – –			
A.II		J4	Rotation 2	_			-			
Allowable static load		J5	Bend	-				-		
torque for	wrist	J6	Rotation 1	-	-			_		
Allowable		J4	Rotation 2	0.05k	αg · m²				0.12kg · m ²	0.3kg·m²
moment of	f	J5	Bend	-					-	
inertia for v	wrist	J6	Rotation 1	-	-				_	
Maximum	reac	1		450mm		550mm			350/450/550mm	550/700/850mm
Position re	epeat	ability		±0.01	14mm				±0.012mm	±0.015mm
Ambient te	mpera	ture*2	/humidity	0 to 45°C/20 to 85%RH	I (without con			0 to 40°C/45 to 85%RH (without condensation)		
Vibration						().5 G or les	s (4.9m/s ²		
Installation				Inverted mount					Floor mount	
Dust proof, Drip proof		:				IP20 (OF	P : IP65)			
Weight			42kg		43kg			36/37kg	65/67/69kg	
Power consumption Working envelope			450	i- 5	550	0.4	KVA	350450/550	038/00/0989	

^{*} Maximum speeds are maximum values, they will vary depending on the wrist load conditions and operating program.

*1: For the 5-axis specifications (MZ07P and MZ07LP), the configuration does not have the J4 axis. *2: When used at less than 1,000 m above sea level. Exceeding the allowable altitude limits the acceptable ambient temperature.

*3: There are two types of maximum operating envelopes: 250 mm and 150 mm. The 250 mm has a maximum speed of 1400 mm/s. The 150 mm has a maximum speed of 1200 mm/s. *4: Differs when arm length is 850 mm.

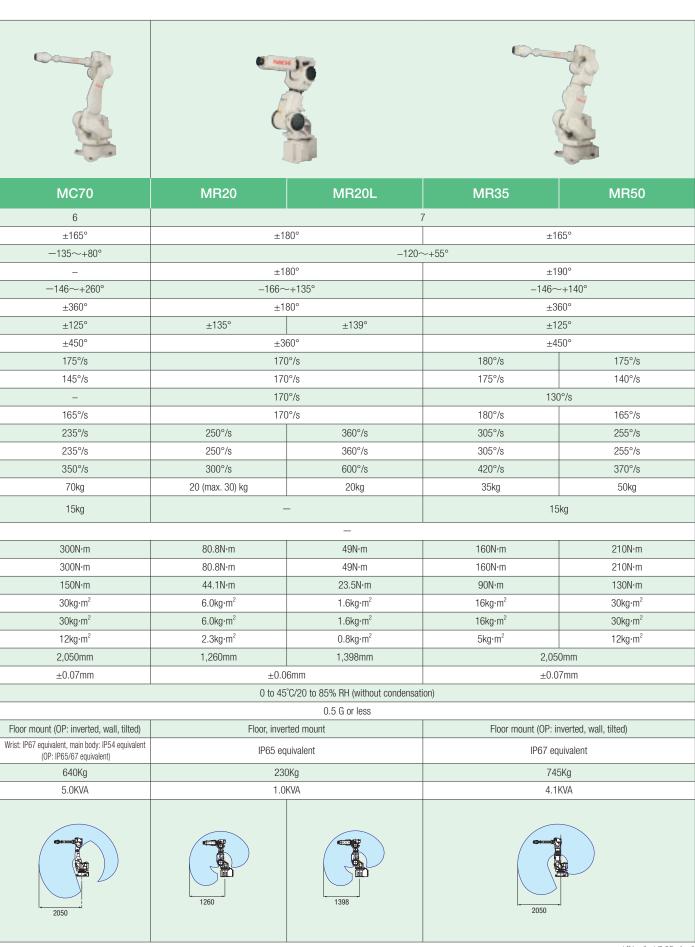
*5: MZ04 and MZ04E have IP40 equivalence. MZ04D and MZ04DE have IP67 (dust proof and water proof) equivalence.



1[N·m]=1/9.8[kgf·m]

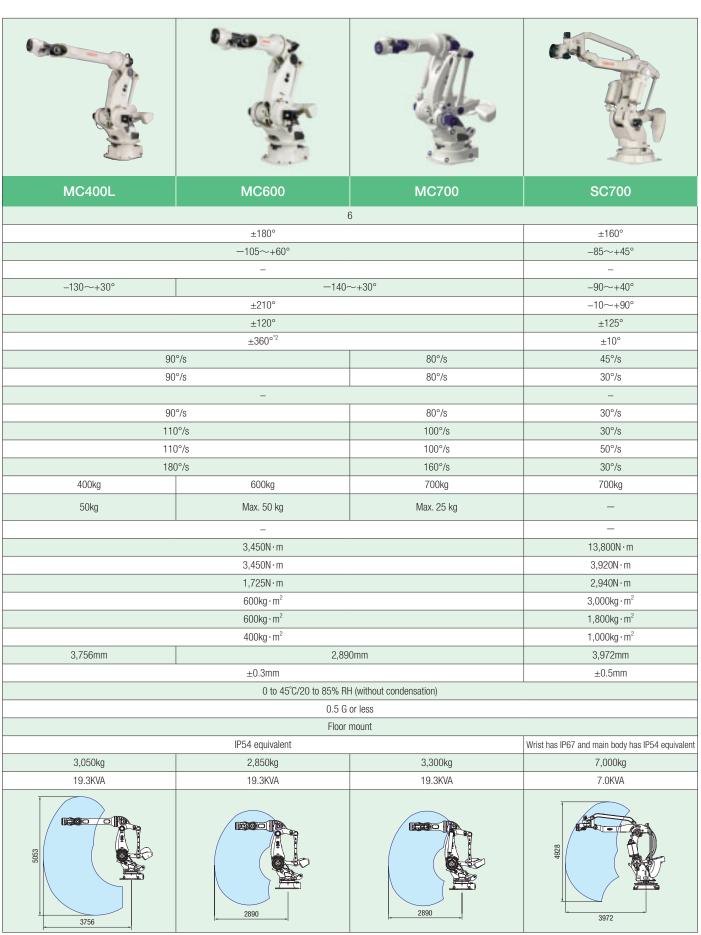
						NO.			
Model				MC10S	MC10L	MC12S	MC20	MC35	MC50
No. of axe	S						6		
		J1	Swivel 1			80°			65°
	Arm	J2	Horizontal		—145 <i>-</i>	~+60°		-135-	~+80°
Max.	<	J7	Swivel 2			-	_		
working envelope		J3	Vertical	-148~+242°	−163∼+242°	−154~+242°	-163~+242°		~+260°
оптоюро	St	J4	Rotation 2	±190°		±180°			60°
	Wrist	J5	Bend	±120°		±139°			25°
		J6	Rotation 1			60°			50°
		J1	Swivel 1	200°/s	150°/s	200°/s	170°/s	185°/s	180°/s
	Arm	J2	Horizontal		170)°/s		180°/s	
Max.	4	J7	Swivel 2			-	_	T	T
speed		J3	Vertical)°/s		190°/s	180°/s
	ļ	J4	Rotation 2	400°/s	360°/s	370°/s	360°/s	305°/s	255°/s
	Wrist	J5	Bend	400°/s	360°/s	370°/s	360°/s	305°/s	255°/s
		J6	Rotation 1	800°/s	600°/s	700°/s 12kg	600°/s 20 (max. 22) kg	420°/s	370°/s
		Wrist		10	kg	35kg	50kg		
Maximum load		on fo	capacity rearm r of J3		-	15kg			
		Ј4	Rotation 2	22N·m	24.5N·m	28N·m	49N·m	160N·m	210N·m
Allowable static load		J5	Bend	22N·m	24.5N·m	28N·m	49N·m	160N·m	210N·m
torque for		J6	Rotation 1	11N·m	12N·m	13N·m	23.5N·m	90N·m	130N·m
		J4	Rotation 2		1.6kg·m ²	1.3kg·m²	1.6kg·m²	16kg·m²	30kg·m²
Allowable moment of		J5		0.7kg·m²	1.6kg·m²	_	1.6kg·m²	16kg·m²	30kg·m²
inertia for v			Bend	0.7kg·m²	0.7kg·m²	1.3kg·m ² 0.47kg·m ²	0.8kg·m²	5kg·m²	12kg·m²
Maximum	rocc	J6	Rotation 1	0.2kg·m 1,420mm	2,019mm	1,400mm	_	2,05	_
				1,420111111		1,400mm 6mm	1,722mm	·	omm 7mm
Position re Ambient te			humidity		±0.0		H (without condensation)	±0.0	7 11/111
Vibration	iiiheig	cult /	numulty		0.5.0	or less	(vvitilout colluctisation)	0.5.0	or less
Installation	1					rted mount			or less nverted, wall, tilted)
Dust proof, Drip proof		Wrist has IP67 and main body has IP65 equivalent	i iooi, iiive	IP65 equivalent			ain body: IP54 equivalent		
Weight		198Kg	225Kg	210Kg	220Kg		OKg		
Power consumption		1.5KVA		1.7KVA	ı		KVA		
Working envelope		1420	2019	1400	1722	2050			

^{*1:} When used at less than 1,000 m above sea level. Exceeding the allowable altitude limits the acceptable ambient temperature.



Model				ST210TP-01	MC280L	MC350		
No. of axe	S			7		6		
		J1	Swivel 1	±180°	±1	80°		
	Arm	J2	Horizontal	−35~+120°	—100·	~+40°		
Max.	Ā	J7	Swivel 2	±65°	-	_		
working		J3	Vertical	−96~+210°	−147∼+130°	−180∼+130°		
envelope		J4	Rotation 2	±360°	±3	60°		
	Wrist	J5	Bend	±120°	±1	25°		
		J6	Rotation 1	±360°	±3	60°		
		J1	Swivel 1	110°/s	109	5°/s		
Arm	J2	Horizontal	90°/s	105°/s	95°/s			
Mov	<	J7	Swivel 2	(Press arm link) 120°/s	-	_		
Max. speed		J3 Vertical		95°/s	95	5°/s		
Weigh		J4	Rotation 2	130°/s	120°/s	110°/s		
	Wrist	J5	Bend	130°/s	120°/s	110°/s		
		J6	Rotation 1	250°/s	200°/s	180°/s		
		Wrist		80kg	280kg	350kg		
Maximum load			capacity rearm	30kg	25kg	50kg		
1000			r of J3	_	-	_		
Allowable		J4	Rotation 2	-	1,921N·m	2,750N·m		
static load		J5	Bend	_	1,921N·m	2,750N·m		
torque for v	wrist	J6	Rotation 1	-	988N·m	1,235N·m		
Allowable		J4	Rotation 2		400kg·m²			
moment of		J5	Bend	J7 axis rotation 80 kg·m ²	400kg·m²			
inertia for v	wrist	J6	Rotation 1		250	kg·m²		
Maximum	reac	า		3,106mm	3,101mm	2,771mm		
Position re	epeat	ability		±0.3mm	±0.:	2mm		
Ambient ter	mpera	ature*1/	humidity		0 to 45°C/20 to 85% RH (without condensation)			
Vibration					0.5 G or less			
Installation				Shelf mount (installed at 20° angle)		mount		
Dust proof, Drip proof				Wrist has IP67 and main body has IP54 equivalent	Ť			
Weight			1,650kg	1,660kg	1,620kg			
Power con	nsum	otion		7.0KVA	9.0KVA	8 .6KVA		
Working envelope			3106 3025 3254	3101	2771			

^{*1:} When used at less than 1,000 m above sea level. Exceeding the allowable altitude limits the acceptable ambient temperature.
*2: The initial settings are ±210°. When passing cable through the hollow part of the 6th axis, use a range of ±210°.
When a cable is not passed through, the operating envelope can be extended to a maximum of ±360°, depending on the usage conditions.



Model				LP130-01	LP130F	LP180-01	LP210	MC470P	MC500P
No. of axe	S				4	4		6	5
		J1	Swivel 1		±18	80°		±180°	±180°
	Arm	J2	Horizontal	−95~+41°	−94.5~+40°	-95~	~+41°	−100~+40°	−105~+60°
Max.	Ā	J7	Swivel 2		-	_		-	-
working envelope		J3	Vertical	−117~+17°	−116~+17°	−117 ~	~+17°	−180~+35°	−130~+30°
cuvelope	ļ <u>;</u>	J4	Rotation 2		±30	60°		±360°*2	_
	Wrist	J5	Bend		-	-		±125°*2	±120°
		J6	Rotation 1		-	<u> </u>		±360°	Max :±360° Value of initial settings:±210° ¹³
		J1	Swivel 1	130°/s	145°/s	115°/s	105°/s	105°/s	90°/s
	Arm	J2	Horizontal	115	5°/s	100)°/s 	95°/s	90°/s
Max.		J7	Swivel 2	445		-	1000/	-	
speed		J3	Vertical	115		105°/s	100°/s	95°/s	90°/s
	ist	J4	Rotation 2 Bend	400°/s	535°/s	360°/s	300°/s	110°/s 110°/s	1109/0
	Wrist	J5 J6	Rotation 1		<u>-</u>			180°/s	110°/s 180°/s
		Wrist						470kg	500kg
Maximum		Load capacity on forearm							
load					25	30kg	Max. 25 kg		
			r of J3		-	-	-		
Allowable		J4	Rotation 2	-			2,750N·m	-	
static load torque for		J5	Bend					2,750N·m	3,450N·m
		J6	Rotation 1			0N·m	1,725N·m		
Allowable		J4	Rotation 2	50kg	J·m⁻	69kg⋅m²	100kg·m²	400kg·m²	- 20012
moment of inertia for v		J5	Bend		-			400kg·m²	600kg·m²
Maudaariaa		J6	Rotation 1			0		250kg·m²	400kg·m²
Maximum Position re				±0.3	3,21	2,771mm ±0.2mm	3,756mm ±0.3mm		
			humidity	±0.3	DIIIII	±0.4 0 to 45°C/20 to 85% RF		±0.2IIIII	±0.3IIIII
Ambient temperature*1/humidity Vibration		namulty							
Installation	1					0.5 G			
Dust proof, Drip proof					IP54 en	uivalent	ourit	Wrist has IP67 and main body has IP54 equivalent	IP54 equivalent
Weight				1,15	1,620kg	3,000kg			
Power consumption				KVA		8.6KVA	9.7KVA		
Working envelope		3210	3210	3210	3210	2771	3756		

^{*1:} When used at less than 1,000 m above sea level. Exceeding the allowable altitude limits the acceptable ambient temperature.

*2: Software limits the downward vertical range of axis 5 to ±5°. Axis 4 can move ±360° and axis 5 can move ±125° only when the encoder correction screen or software limit settings screen is open.

*3: The initial settings are ±210°. When passing cable through the hollow part of the 6th axis, use a range of ±210°. When a cable is not passed through, the operating envelope can be extended to a maximum of ±360°, depending on the usage conditions.

Model	Model			ST133CF ST166CF ST210CF			SC400LC		
No. of axe	es				6	6			
		J1	Swivel 1		±150°				
	=	J2	Horizontal		-80∼+60°		−25~ +105°		
Max.	Arm	J7	Swivel 2		-	-			
working		J3	Vertical		−137~+150°		−25~+120°		
envelope		J4	Rotation 2		±360°		±300°		
	Wrist	J5 Bend		±1	35°	±130°	±120°		
	_	J6	Rotation 1		±30	60°			
		J1	Swivel 1	130°/s	110°/s	100°/s	80°/s		
	_	J2	Horizontal	130°/s	110°/s	90°/s	68°/s		
	Arm	J7	Swivel 2		-	-			
Max.		J3	Vertical	130°/s	110°/s	95°/s	80°/s		
speed		J4	Rotation 2	230°/s	170°/s	130°/s	90°/s		
	Wrist	J5	Bend	230°/s	170°/s	130°/s	90°/s		
		J6	Rotation 1	305°/s	260°/s	200°/s	145°/s		
				133kg	166kg	210kg	400kg		
Maximum load		Load capacity on forearm		70kg Max. 70 kg			10kg		
		Upper of J3		_			30kg		
Allowable		J4	Rotation 2	745N·m	951N·m	1,337N·m	1,960N·m		
static load		J5	Bend	745N·m	951N·m	1,337N·m	1,960N·m		
torque for	wrist	J6	Rotation 1	411N·m	490N·m	720N·m	980N·m		
Allowable		J4	Rotation 2	60.9kg⋅m²	88.9kg⋅m²	141.1kg·m²	200kg·m²		
Allowable moment of		J5	Bend	60.9kg·m²	88.9kg·m²	141.1kg·m²	200kg·m²		
inertia for	wrist	J6	Rotation 1	30.2kg⋅m²	45.0kg·m²	79.0kg⋅m²	147kg⋅m²		
Maximum	reac	:h		2,654mm		2,674mm	3,623mm		
Position re	epeat	ability		±0.2mm ±0.3mm			±0.5mm		
Ambient te	mpera	ature*1/	humidity	10 to 45°C/20 to 85% RH (without condensation)					
Vibration				0.5 G or less					
Installation	n				Shelf mount				
Dust proo	f, Drip	proof	:	-					
Weight				1,12	20kg	1,160kg	3,800kg		
Power consumption					6.7KVA				
Clean rat	ing ^{*2}				Clas	ss 6			
Working envelope				2654		2674	3623		
						,	4 [N] -4 (0 0 []		

^{*1:} When used at less than 1,000 m above sea level. Exceeding the allowable altitude limits the acceptable ambient temperature.
*2: Clean rating complies with ISO 14644–1

1 [N·m]=1/9.8 [kgf·m]

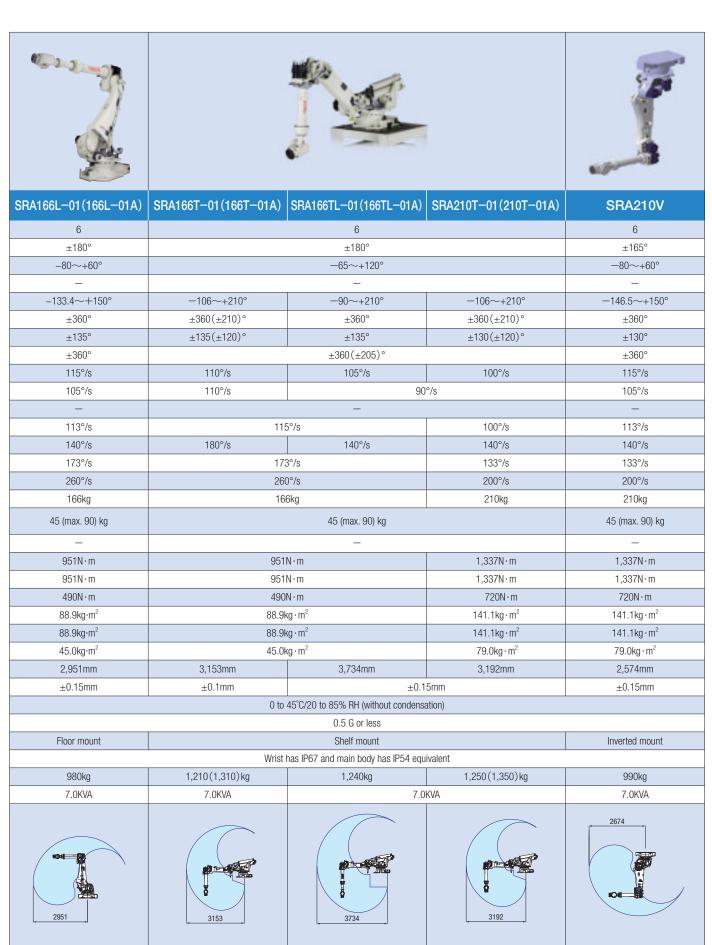
Model	Model			SRA100HS	SRA100HB	SRA100H	SRA133H	SRA133HL	SRA166H	
No. of axe	es			6						
		J1	Swivel 1	±180°						
	Arm	J2	Horizontal	-120-	~+60°		-80-	~+60°		
Max.	Ā	J7	Swivel 2			_	-			
working		J3	Vertical	−125~+90°	−151~+90°	—146.5 ₂	~+150°	-133.4~+150°	−146.5∼+150°	
envelope		J4	Rotation 2			±21				
	Wrist	J5	Bend			±12	25°			
		J6	Rotation 1			±21	10°			
		J1	Swivel 1	136	S°/s	125°/s	120°/s	115°/s	120°/s	
	Arm	J2	Horizontal		115°/s		110°/s	105°/s	110°/s	
.,	Ā	J7	Swivel 2		-		-			
Max. speed		J3	Vertical	160)°/s	121°/s	118°/s	113°/s	115°/s	
.,		J4	Rotation 2	210°/s	225°/s		210°/s		175°/s	
	Wrist	J5	Bend			175°/s			171°/s	
	_	J6	Rotation 1	310°/s	315°/s		310°/s		280°/s	
		Wrist		100kg 133kg		166kg				
Maximum load	1	Load capacity on forearm		20kg						
		Upper of J3				-				
Allowable		J4	Rotation 2	830N·m	650N·m		830N·m		960N·m	
static load torque for		J5	Bend	830N·m	650N·m	830N·m			960N·m	
torquo ror		J6	Rotation 1	441N·m	315N·m	441N·m			520N·m	
Allowable			Rotation 2	9					100kg·m²	
moment o inertia for		J5	Bend			85kg·m²	100kg·m²			
		J6 Rotation 1				45kg·m²		T	50kg·m²	
Maximum				1,634mm	2,044mm	2,654mm 2,951mm		2.654mm		
Position r			L 1 Pr	±0.1mm ±0.15mm ±0.1mm						
Ambient te	empera	iture '/	numidity	0 to 45°C/20 to 85% RH (without condensation)						
Vibration	ın.			0.5 G or less						
Installatio		nras		Floor mount						
Dust proof, Drip proof		C001	7501	IP54 equivalent		1.0701	1,100kg			
Weight Power consumption				690kg	750kg	1,040kg 1,070kg 7.0KVA		1,100kg		
Working envelope				1634	2044	2654	2654	2951	2654	

^{*1:} When used at less than 1,000 m above sea level. Exceeding the allowable altitude limits the acceptable ambient temperature.



Model	Model		SRA166-01(166-01A)	SRA210-01(210-01A)	SRA240-01	SRA250-01	SRA120EL-01 SRA133L-0		
No. of axe	es				6			6	
		J1	Swivel 1		±180°			±180°	
	Arm	J2	Horizontal		-80~	+60°		-80∼+60°	
Max.	A	J7	Swivel 2			-			
working envelope		J3	Vertical		-146.5~+150°		−140~+150°	−127.7~+150°	-133.4~+150°
envelope	ļ	J4	Rotation 2	±360(=		±360°		±360°	
	Wrist	J5	Bend	±135(±120)°	±130(±120)°	±1:	30°	±135°	
		J6	Rotation 1	±360(:		±3		±360°	
		J1	Swivel 1	125°/s	115°/s	105°/s	100°/s	115°/s	125°/s
	Arm	J2	Horizontal	115°/s	105°/s	90	°/s	105°/s	115°/s
Max.	⋖	J7	Swivel 2		-	-		-	-
speed		J3	Vertical	121°/s	113°/s	100°/s	95°/s	113°/s	121°/s
		J4	Rotation 2	180°/s	140°/s	130°/s	125°/s	140	
	Wrist	J5	Bend	173°/s	133°/s		5°/s	173	
		J6 Wrist	Rotation 1	260°/s	200°/s	195°/s	190°/s	260	
Marchania				166kg	210kg	240kg	250kg	120kg	133kg
Maximum load	l	Load capacity on forearm		45 (max. 90) kg 20 (max. 45) kg			45 (max	(. 90) kg	
		Upper of J3			_	-		-	_
Allowable		J4 Rotation 2		951N·m	1,337N·m			687N·m	800N·m
static load		J5	Bend	951N·m	1,337N·m			687N·m	800N·m
torque for	wrist	J6	Rotation 1	490N⋅m		720N·m		353N·m	400N·m
Allowable		J4	Rotation 2	88.9kg·m²	141.1kg·m²		225.4kg·m²	60kg·m²	76kg·m²
moment of		J5	Bend	88.9kg·m²	141.1	kg⋅m²	225.4kg·m²	60kg·m²	76kg·m²
inertia for v	wrist	J6	Rotation 1	45kg⋅m²	79.0k	cg⋅m²	196kg·m²	30kg·m²	38kg·m²
Maximum	reac	1		2,654mm	2,674mm		2,792mm	3,099mm	2,951mm
Position re				±0.1	15mm ±0.2mm			±0.15mm	
Ambient te	empera	ature*1/	humidity	0 to 45°C/20 to 85% RH (without condensation)					
Vibration				0.5 G or less					
Installation	n			Floor mount					
Dust proof, Drip proof					body has IP54 equivalent	1			
Weight		960/1,060kg	990/1,090kg	990kg	1,030kg	985kg	980kg		
Power cor	nsum	otion				7.0	KVA	I	
Working envelope				2654	2674		2792	3099	2951

^{*1:} When used at less than 1,000 m above sea level. Exceeding the allowable altitude limits the acceptable ambient temperature.



Model	Model			NB04 NB04L		NV06 NV06L				
No. of axe	S					6				
		J1 Swivel 1		±1	70°	±1	70°			
	E	J2	Horizontal	−155°~+90°	−155°~+100°	−155°~+90°	−155°~+100°			
Max.	Arm	J7	Swivel 2	-	_	-	_			
working		J3	Vertical	−170°~+180°	−170°~+190°	−170°~+190°	−170°~+260°			
envelope		J4	Rotation 2	±1:	55°	±1	80°			
	Wrist	J5	Bend	-45°∼	+225°	−50°~+230°				
		J6	Rotation 1	±2	05°	±3	60°			
		J1	Swivel 1	210°/s	195°/s	210°/s	195°/s			
	Arm	J2	Horizontal	210°/s	200°/s	210°/s	200°/s			
	A	J7	Swivel 2		-	_				
Max. speed		J3	Vertical	210°/s	200°/s	210°/s	200°/s			
		J4	Rotation 2		420)°/s				
	Wrist	J5	Bend		420)°/s				
	>	J6	Rotation 1	600	/s 620°/s					
		Wrist		41	<g< td=""><td colspan="3">6kg</td></g<>	6kg				
Maximum			capacity	10kg	20kg	10kg	20kg			
load		on forearm Upper of J3			-	_				
		J4 Rotation 2		10.1		11.8	N·m			
Allowable static load		J5	Bend	10.1			V·m			
torque for v		J6	Rotation 1	2.94			V·m			
		J4	Rotation 2	0.38k		0.30kg·m²				
Allowable moment of	f	J5	Bend	0.38k		0.25kg·m²				
inertia for v	wrist	J6	Rotation 1	0.03k	-	0.06kg·m²				
Maximum	reac			1,411mm	2,008mm	1,402mm	2,006mm			
Position re				,	,					
Ambient ter			humidity	±0.08mm 0 to 45°C/20 to 85% RH (without condensation)						
Vibration			,	0.5 G or less						
Installation	1					d, wall mount				
Weight			154kg	277kg	144kg	273kg				
Power consumption				1.5KVA	2.4KVA	1.5KVA	2.4KVA			
Working envelope				1411	2008	1402	2006			

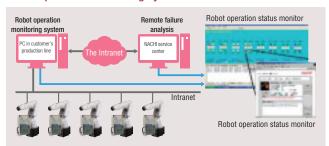
^{*1:} When used at less than 1,000 m above sea level. Exceeding the allowable altitude limits the acceptable ambient temperature.

ENGINEERING SERVICE NETWORK

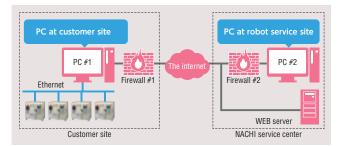
Centralized robot monitoring system

The centralized robot monitoring system offers monitoring of multiple robots connected by a network. The system supports preventative maintenance by collecting statistical data, operation history, and maintenance support data to keep the robots operating smoothly.

Robot operation monitoring system



Remote failure analysis



Robot systems

System products

NACHI's system engineering team puts its wealth of experience to work for you, providing system solutions that are easy to use along with high-cost performance.

Peripheral devices for the robot

NACHI provides proven highly-reliable robot application devices.

Offline program system

Robot operations can be simulated before installation to check performance. Creating an operation program beforehand allows the robot to be directly installed in the assembly line.



Offline programming

Post-installation service

From setup through startup

NACHI's skilled technicians provide support during the installation process, from setup to connection, teaching, movement, and supervision, until the line is fully operational.

Quick response to emergency calls

NACHI's specialized technicians are "on-call" to immediately respond to customer emergencies.

Reliable support from remote locations

Robots can be operated remotely when placed online, allowing specialized service professionals to provide accurate support to worldwide locations.

The right parts when you need them

Our service locations always have important maintenance parts in stock. We can deliver the parts you need quickly.

Periodic inspections

As a trusted and reliable partner, NACHI performs periodic inspections to extend the life of your robot.

Overhauls

NACHI provides a selection of services suited to the conditions of your robot and performs overhauls to ensure that your robot is always in the best condition. NACHI can also provide temporary replacement robots to keep your line operating during repairs.





Overhauls

Training

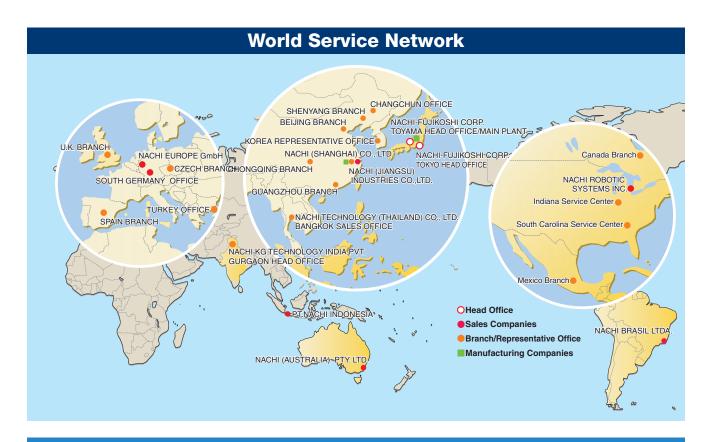
Robot training course

NACHI provides a curriculum to train operators about robot operations, daily inspections, basic maintenance, and safety regulations.









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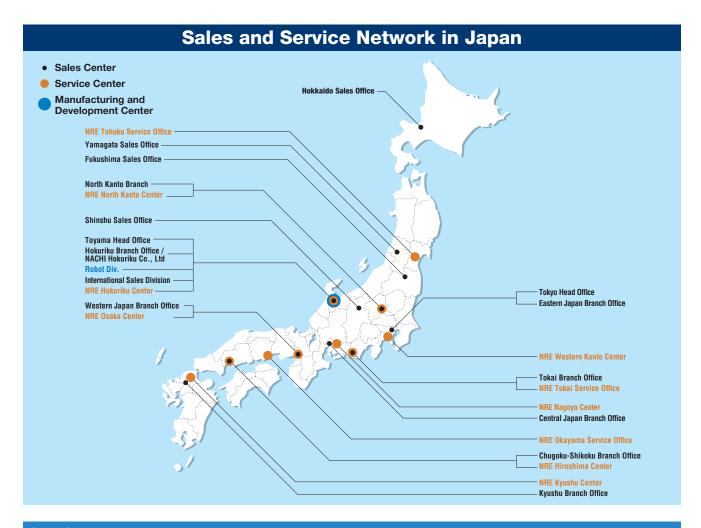
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Safety precautions

- Before using any robot, review all documentation including operating instructions and other attached documents. Familiarize yourself with the contents in order to ensure proper robot operation.
- When a robot is to be used for an application where robot operation may directly threaten the life or cause physical harm to personnel, a careful examination of its intended use is required. Contact a NACHI-FUJIKOSHI sales representative to provide details of the intended use. Obtain proper training prior to operating robot.
- Photos used in this document show the robots without safety fences, equipment, and devices that are required to comply with the applicable laws and regulations for ensuring safety. These photos are only provided to illustrate what is being described.
- The external appearances, specifications, etc. of the products portrayed in this catalog are subject to change without notice due to improvements in performance.

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